

Barème de ventes des coupes AO (Hors Rapides Frittés)

Diamètre		Attention : barème AVEC perte matière sous formes de copeaux et riblons																											
		1 Coupe			2 à 4 Coupes			5 à 9 Coupes			10 à 19 Coupes			20 à 34 Coupes			35 à 49 Coupes			50 à 99 Coupes			100 à 249 Coupes			250 Coupes et +			
		AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	
(mm)	(cm2)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	
20	3.14	9.64	9.69	9.97	3.50	3.55	3.83	1.72	1.77	2.05	1.02	1.07	1.34	0.79	0.84	1.11	0.64	0.69	0.96	0.55	0.60	0.88	0.50	0.55	0.82	0.49	0.54	0.81	
25	4.91	9.73	9.80	10.14	3.59	3.66	3.99	1.81	1.88	2.21	1.10	1.18	1.51	0.87	0.94	1.28	0.72	0.80	1.13	0.64	0.71	1.04	0.58	0.65	0.99	0.57	0.64	0.98	
30	7.07	9.82	9.92	10.31	3.68	3.77	4.17	1.90	1.99	2.39	1.19	1.29	1.68	0.96	1.06	1.45	0.81	0.91	1.30	0.73	0.82	1.22	0.67	0.77	1.16	0.66	0.76	1.15	
35	9.62	9.91	10.04	10.49	3.77	3.90	4.34	1.99	2.12	2.57	1.29	1.41	1.86	1.05	1.18	1.63	0.91	1.03	1.48	0.82	0.95	1.39	0.77	0.89	1.34	0.75	0.88	1.33	
40	12.56	10.01	10.16	10.67	3.87	4.02	4.52	2.09	2.24	2.74	1.39	1.54	2.04	1.15	1.30	1.81	1.00	1.16	1.66	0.92	1.07	1.57	0.86	1.02	1.52	0.85	1.00	1.51	
45	15.90	10.11	10.30	10.86	3.97	4.16	4.71	2.19	2.38	2.93	1.48	1.68	2.23	1.25	1.44	2.00	1.10	1.30	1.85	1.02	1.21	1.76	0.96	1.15	1.71	0.95	1.14	1.70	
50	19.63	10.38	10.61	11.22	4.18	4.42	5.02	2.34	2.58	3.18	1.64	1.87	2.48	1.40	1.64	2.24	1.25	1.49	2.10	1.17	1.41	2.01	1.11	1.35	1.96	1.10	1.34	1.94	
55	23.75	10.49	10.78	11.42	4.29	4.58	5.23	2.45	2.75	3.39	1.75	2.04	2.68	1.52	1.81	2.45	1.37	1.66	2.30	1.28	1.57	2.22	1.23	1.52	2.16	1.21	1.51	2.15	
60	28.26	10.61	10.96	11.64	4.41	4.76	5.44	2.57	2.92	3.60	1.87	2.22	2.90	1.63	1.98	2.66	1.49	1.84	2.51	1.40	1.75	2.43	1.34	1.69	2.37	1.33	1.68	2.36	
65	33.17	10.73	11.14	11.85	4.53	4.94	5.65	2.69	3.10	3.81	1.99	2.40	3.11	1.75	2.16	2.88	1.61	2.02	2.73	1.52	1.93	2.64	1.46	1.87	2.59	1.45	1.86	2.58	
70	38.47	10.85	11.30	12.16	4.65	5.10	5.96	2.82	3.26	4.12	2.11	2.56	3.42	1.88	2.33	3.19	1.73	2.18	3.04	1.64	2.09	2.95	1.59	2.04	2.90	1.58	2.03	2.88	
75	44.16	10.98	11.47	12.48	4.78	5.27	6.28	2.94	3.43	4.45	2.24	2.72	3.74	2.01	2.49	3.51	1.86	2.34	3.36	1.77	2.26	3.28	1.72	2.20	3.22	1.70	2.19	3.21	
80	50.24	11.11	11.63	12.82	4.91	5.43	6.62	3.07	3.59	4.78	2.37	2.89	4.08	2.13	2.66	3.85	1.99	2.51	3.70	1.90	2.42	3.61	1.85	2.37	3.56	1.83	2.36	3.54	
85	56.72	11.24	11.80	13.17	5.04	5.60	6.97	3.20	3.76	5.13	2.50	3.06	4.43	2.26	2.82	4.19	2.12	2.68	4.05	2.03	2.59	3.96	1.97	2.54	3.90	1.96	2.52	3.89	
90	63.59	11.37	11.96	13.53	5.17	5.77	7.33	3.33	3.93	5.49	2.63	3.22	4.79	2.39	2.99	4.55	2.24	2.84	4.40	2.16	2.76	4.32	2.10	2.70	4.26	2.09	2.69	4.25	
95	70.85	11.49	12.13	13.90	5.30	5.93	7.70	3.46	4.09	5.86	2.75	3.39	5.15	2.52	3.16	4.92	2.37	3.01	4.77	2.29	2.92	4.69	2.23	2.87	4.63	2.22	2.86	4.62	
100	78.50	11.62	12.29	14.27	5.42	6.10	8.07	3.59	4.26	6.24	2.88	3.55	5.53	2.65	3.32	5.30	2.50	3.17	5.15	2.41	3.09	5.07	2.36	3.03	5.01	2.35	3.02	5.00	
105	86.55	11.81	12.54	14.60	5.61	6.33	8.40	3.76	4.48	6.55	3.07	3.79	5.86	2.83	3.56	5.62	2.68	3.41	5.48	2.60	3.32	5.39	2.54	3.27	5.34	2.53	3.26	5.32	
110	94.99	12.00	12.78	14.93	5.80	6.57	8.73	3.94	4.72	6.88	3.25	4.03	6.19	3.02	3.80	5.95	2.87	3.65	5.81	2.79	3.56	5.72	2.73	3.51	5.66	2.72	3.50	5.65	
115	103.82	12.19	13.02	15.27	5.99	6.82	9.06	4.14	4.97	7.21	3.45	4.28	6.52	3.21	4.04	6.29	3.07	3.90	6.14	2.98	3.81	6.05	2.92	3.76	6.00	2.91	3.74	5.99	
120	113.04	12.39	13.28	15.61	6.19	7.08	9.40	4.34	5.22	7.55	3.65	4.53	6.86	3.41	4.30	6.63	3.26	4.15	6.48	3.18	4.07	6.39	3.12	4.01	6.34	3.11	4.00	6.33	
125	122.66	12.60	13.54	15.95	6.39	7.34	9.75	4.54	5.48	7.89	3.85	4.79	7.21	3.62	4.56	6.97	3.47	4.41	6.82	3.38	4.33	6.74	3.33	4.27	6.68	3.32	4.26	6.67	
130	132.67	12.81	13.81	16.30	6.61	7.61	10.10	4.75	5.75	8.25	4.06	5.06	7.56	3.83	4.83	7.32	3.68	4.68	7.17	3.60	4.60	7.09	3.54	4.54	7.03	3.53	4.53	7.02	
135	143.07	13.03	14.09	16.66	6.82	7.88	10.46	4.97	6.03	8.60	4.28	5.34	7.91	4.05	5.11	7.68	3.90	4.96	7.53	3.81	4.87	7.44	3.76	4.82	7.39	3.75	4.81	7.38	
140	153.86	13.25	14.37	17.02	7.05	8.17	10.82	5.19	6.31	8.96	4.50	5.62	8.27	4.27	5.39	8.04	4.12	5.24	7.89	4.04	5.16	7.81	3.98	5.10	7.75	3.97	5.09	7.74	
145	165.05	13.48	14.66	17.39	7.28	8.46	11.18	5.42	6.60	9.33	4.73	5.91	8.64	4.50	5.68	8.41	4.35	5.53	8.26	4.27	5.45	8.17	4.21	5.39	8.12	4.20	5.38	8.11	
150	176.63	13.71	14.96	17.76	7.51	8.75	11.56	5.66	6.90	9.70	4.97	6.21	9.01	4.73	5.98	8.78	4.59	5.83	8.63	4.50	5.74	8.55	4.45	5.69	8.49	4.43	5.68	8.48	
155	188.60	13.97	15.31	18.26	7.77	9.10	12.06	5.91	7.25	10.21	5.22	6.56	9.52	4.99	6.33	9.29	4.84	6.18	9.14	4.76	6.09	9.05	4.70	6.04	9.00	4.69	6.03	8.98	
160	200.96	14.23	15.67	18.78	8.03	9.47	12.58	6.18	7.61	10.73	5.49	6.92	10.04	5.25	6.69	9.80	5.11	6.54	9.66	5.02	6.46	9.57	4.96	6.40	9.52	4.95	6.39	9.50	
165	213.72	14.50	16.04	19.32	8.30	9.84	13.11	6.45	7.98	11.26	5.76	7.29	10.57	5.52	7.06	10.34	5.37	6.91	10.19	5.29	6.83	10.10	5.23	6.77	10.05	5.22	6.76	10.04	
170	226.87	14.78	16.42	19.86	8.57	10.22	13.66	6.72	8.37	11.80	6.03	7.68	11.12	5.80	7.44	10.88	5.65	7.30	10.73	5.56	7.21	10.65	5.51	7.16	10.59	5.50	7.14	10.58	
175	240.41	15.06	16.82	20.42	8.86	10.61	14.22	7.00	8.76	12.36	6.31	8.07	11.67	6.08	7.84	11.44	5.93	7.69	11.29	5.85	7.60	11.20	5.79	7.55	11.15	5.78	7.54	11.14	
180	254.34	15.35	17.22	20.99	9.15	11.02	14.79	7.29	9.16	12.93	6.60	8.47	12.24	6.37	8.24	12.01	6.22	8.09	11.86	6.14	8.01	11.77	6.08	7.95	11.72	6.07	7.94	11.71	
185	268.67	15.64	17.63	21.57	9.44	11.43	15.37	7.59	9.58	13.51	6.90	8.89	12.82	6.67	8.65	12.59	6.52	8.51	12.44	6.43	8.42	12.36	6.38	8.37	12.30	6.36	8.35	12.29	
190	283.39	15.95	18.06	22.16	9.74	11.86	15.96	7.89	10.00	14.11	7.20	9.31	13.42	6.97	9.08	13.18	6.82	8.93	13.04	6.73	8.84	12.95	6.68	8.79	12.89	6.67	8.78	12.88	
195	298.50	16.26	18.49	22.77	10.05	12.29	16.57	8.20	10.44	14.71	7.51	9.75	14.02	7.28	9.51	13.79	7.13	9.37	13.64	7.04	9.28	13.55	6.99	9.22	13.50	6.97	9.21	13.49	
200	314.00	16.57	18.94	23.39	10.37	12.74	17.18	8.51	10.88	15.33	7.82	10.19	14.64	7.59	9.96	14.41	7.44	9.81	14.26	7.36	9.72	14.17	7.30	9.67	14.12	7.29	9.66	14.10	
205	329.90	16.92	19.41	24.08	10.72	13.21	17.88	8.86	11.35	16.03	8.17	10.66	15.34	7.94	10.43	15.10	7.79	10.28	14.95	7.70	10.20	14.87	7.65	10.14	14.81	7.64	10.13	14.80	
210	346.19	17.27	19.89	24.79	11.07	13.69	18.59	9.22	11.83	16.74	8.53	11.14	16.05	8.29	10.91	15.81	8.15	10.76	15.67	8.06	10.68	15.58	8.01	10.62	15.53	7.99	10.61	15.51	
215	362.87	17.64	20.38	25.52	11.43	14.18	19.32	9.58	12.33	17.47	8.89	11.64	16.78	8.66	11.41	16.55	8.51	11.26	16.40	8.42	11.17	16.31	8.37	11.12	16.26	8.36	11.10	16.24	
220	379.94	18.01	20.89	26.27	11.81	14.69	20.07	9.95	12.83	18.22	9.26	12.14	17.53	9.03	11.91	17.29	8.88	11.76	17.15	8.80	11.68	17.06	8.74	11.62	17.00	8.73	11.61	16.99	
225	397.41	18.39	21.41	27.04	12.19	15.21	20.83	10.33	13.35	18.98	9.64	12.66	18.29	9.41	12.43	18.06	9.26	12.28	17.91	9.18	12.19	17.82	9.12	12.14	17.77	9.11	12.13	17.76	

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																							AO Recuit	AO Inox découp	AO Tr.	AO Recuit	AO Inox découp	AO Tr.	AO Recuit
(mm)	(cm2)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)	(€/u)
260	530.66	21.28	25.35	32.87	15.08	19.15	26.67	13.23	17.30	24.82	12.54	16.61	24.13	12.30	16.38	23.89	12.16	16.23	23.74	12.07	16.14	23.66	12.01	16.09	23.60	12.00	16.07	23.59	
270	572.27	22.18	26.59	34.69	15.98	20.38	28.49	14.13	18.53	26.64	13.44	17.84	25.95	13.20	17.61	25.71	13.06	17.46	25.57	12.97	17.37	25.48	12.91	17.32	25.43	12.90	17.31	25.41	
280	615.44	23.12	27.87	36.58	16.91	21.66	30.38	15.06	19.81	28.53	14.37	19.12	27.84	14.14	18.89	27.60	13.99	18.74	27.46	13.90	18.65	27.37	13.85	18.60	27.32	13.84	18.59	27.30	
290	660.19	24.08	29.19	38.54	17.88	22.99	32.34	16.02	21.13	30.49	15.34	20.45	29.80	15.10	20.21	29.56	14.95	20.06	29.42	14.87	19.98	29.33	14.81	19.92	29.27	14.80	19.91	29.26	
300	706.50	25.08	30.56	40.57	18.88	24.36	34.37	17.02	22.51	32.51	16.33	21.82	31.82	16.10	21.58	31.59	15.95	21.44	31.44	15.87	21.35	31.36	15.81	21.30	31.30	15.80	21.28	31.29	
310	754.39	26.15	32.05	42.98	19.95	25.85	36.78	18.09	24.00	34.92	17.40	23.31	34.23	17.17	23.07	34.00	17.02	22.93	33.85	16.94	22.84	33.77	16.88	22.79	33.71	16.87	22.77	33.70	
320	803.84	27.26	33.60	45.51	21.06	27.40	39.31	19.20	25.55	37.45	18.51	24.86	36.76	18.28	24.62	36.53	18.13	24.48	36.38	18.05	24.39	36.30	17.99	24.33	36.24	17.98	24.32	36.23	
330	854.87	28.41	35.21	48.16	22.20	29.01	41.96	20.35	27.15	40.11	19.66	26.46	39.42	19.43	26.23	39.18	19.28	26.08	39.04	19.19	26.00	38.95	19.14	25.94	38.89	19.13	25.93	38.88	
340	907.46	29.59	36.87	50.94	23.39	30.67	44.74	21.54	28.82	42.89	20.85	28.13	42.20	20.61	27.89	41.96	20.46	27.75	41.82	20.38	27.66	41.73	20.32	27.61	41.67	20.31	27.59	41.66	
350	961.63	30.81	38.60	53.85	24.61	32.39	47.65	22.76	30.54	45.80	22.07	29.85	45.11	21.84	29.62	44.87	21.69	29.47	44.73	21.60	29.38	44.64	21.55	29.33	44.59	21.53	29.32	44.57	
360	1 017.36	32.08	40.38	56.90	25.87	34.18	50.70	24.02	32.32	48.85	23.33	31.63	48.16	23.10	31.40	47.92	22.95	31.25	47.78	22.86	31.17	47.69	22.81	31.11	47.64	22.80	31.10	47.62	
370	1 074.67	33.38	42.22	60.09	27.18	36.02	53.89	25.32	34.17	52.04	24.63	33.48	51.35	24.40	33.24	51.11	24.25	33.10	50.97	24.16	33.01	50.88	24.11	32.96	50.83	24.10	32.94	50.81	
380	1 133.54	34.72	44.13	63.43	28.51	37.93	57.23	26.66	36.07	55.38	25.97	35.38	54.69	25.74	35.15	54.45	25.59	35.00	54.31	25.50	34.92	54.22	25.45	34.86	54.16	25.44	34.85	54.15	
390	1 193.99	36.10	46.10	66.92	29.89	39.90	60.72	28.04	38.04	58.87	27.35	37.35	58.18	27.12	37.12	57.94	26.97	36.97	57.80	26.88	36.88	57.71	26.83	36.83	57.66	26.82	36.82	57.64	
400	1 256.00	37.51	48.13	70.58	31.31	41.93	64.37	29.46	40.07	62.52	28.77	39.38	61.83	28.53	39.15	61.60	28.39	39.00	61.45	28.30	38.92	61.36	28.25	38.86	61.31	28.23	38.85	61.29	
410	1 319.59	38.97	50.15	74.02	32.77	43.95	67.82	30.92	42.09	65.97	30.23	41.40	65.28	29.99	41.17	65.04	29.84	41.02	64.90	29.76	40.94	64.81	29.70	40.88	64.76	29.69	40.87	64.74	
420	1 384.74	40.47	52.23	77.59	34.27	46.02	71.39	32.41	44.17	69.53	31.72	43.48	68.84	31.49	43.25	68.61	31.34	43.10	68.46	31.26	43.01	68.38	31.20	42.96	68.32	31.19	42.95	68.31	
430	1 451.47	42.01	54.36	81.28	35.80	48.16	75.07	33.95	46.30	73.22	33.26	45.61	72.53	33.03	45.38	72.30	32.88	45.23	72.15	32.79	45.15	72.06	32.74	45.09	72.01	32.73	45.08	72.00	
440	1 519.76	43.58	56.55	85.09	37.38	50.35	78.88	35.53	48.49	77.03	34.84	47.80	76.34	34.60	47.57	76.11	34.46	47.42	75.96	34.37	47.34	75.87	34.32	47.28	75.82	34.30	47.27	75.80	
450	1 589.63	45.20	58.80	89.02	39.00	52.59	82.82	37.15	50.74	80.96	36.46	50.05	80.27	36.22	49.82	80.04	36.07	49.67	79.89	35.99	49.58	79.81	35.93	49.53	79.75	35.92	49.52	79.74	
460	1 661.06	46.86	61.10	93.08	40.66	54.90	86.88	38.80	53.04	85.03	38.11	52.35	84.34	37.88	52.12	84.10	37.73	51.97	83.95	37.65	51.89	83.87	37.59	51.83	83.81	37.58	51.82	83.80	
470	1 734.07	48.56	63.46	97.27	42.36	57.26	91.07	40.50	55.41	89.22	39.81	54.72	88.53	39.58	54.48	88.29	39.43	54.34	88.15	39.35	54.25	88.06	39.29	54.19	88.01	39.28	54.18	87.99	
480	1 808.64	50.30	65.88	101.60	44.10	59.68	95.40	42.24	57.82	93.54	41.55	57.14	92.85	41.32	56.90	92.62	41.17	56.75	92.47	41.09	56.67	92.39	41.03	56.61	92.33	41.02	56.60	92.32	
490	1 884.79	52.08	68.36	106.06	45.88	62.16	99.86	44.03	60.30	98.00	43.34	59.61	97.31	43.10	59.38	97.08	42.95	59.23	96.93	42.87	59.15	96.85	42.81	59.09	96.79	42.80	59.08	96.78	
500	1 962.50	53.90	70.90	110.66	47.70	64.69	104.46	45.85	62.84	102.60	45.16	62.15	101.91	44.93	61.92	101.68	44.78	61.77	101.53	44.69	61.68	101.45	44.64	61.63	101.39	44.62	61.61	101.38	
525	2 163.66	58.58	77.17	122.78	52.38	70.97	116.58	50.52	69.12	114.73	49.83	68.43	114.04	49.60	68.19	113.81	49.45	68.05	113.66	49.36	67.96	113.57	49.31	67.91	113.52	49.30	67.89	113.50	
550	2 374.63	63.50	83.76	135.84	57.30	77.56	129.64	55.44	75.70	127.79	54.75	75.01	127.10	54.52	74.78	126.87	54.37	74.63	126.72	54.29	74.55	126.63	54.23	74.49	126.58	54.22	74.48	126.56	
575	2 595.41	68.68	90.65	149.89	62.47	84.45	143.69	60.62	82.59	141.84	59.93	81.91	141.15	59.70	81.67	140.91	59.55	81.52	140.77	59.46	81.44	140.68	59.41	81.38	140.63	59.40	81.37	140.61	
600	2 826.00	74.10	97.85	164.99	67.90	91.65	158.79	66.05	89.79	156.93	65.36	89.10	156.24	65.13	88.87	156.01	64.98	88.72	155.86	64.89	88.64	155.78	64.84	88.58	155.72	64.82	88.57	155.71	
625	3 066.41	79.79	105.81	181.20	73.59	99.61	175.00	71.73	97.75	173.14	71.04	97.06	172.45	70.81	96.83	172.22	70.66	96.68	172.07	70.58	96.60	171.99	70.52	96.54	171.93	70.51	96.53	171.92	
650	3 316.63	85.74	114.16	198.59	79.53	107.95	192.39	77.68	106.10	190.53	76.99	105.41	189.84	76.76	105.18	189.61	76.61	105.03	189.46	76.52	104.94	189.37	76.47	104.89	189.32	76.46	104.88	189.31	
675	3 576.66	91.94	122.90	217.24	85.74	116.70	211.03	83.89	114.85	209.18	83.20	114.16	208.49	82.96	113.92	208.26	82.82	113.78	208.11	82.73	113.69	208.02	82.68	113.63	207.97	82.66	113.62	207.96	
700	3 846.50	98.42	132.05	237.23	92.21	125.85	231.03	90.36	124.00	229.17	89.67	123.31	228.48	89.44	123.07	228.25	89.29	122.92	228.10	89.20	122.84	228.02	89.15	122.78	227.96	89.14	122.77	227.95	
725	4 126.16	105.16	141.61	258.66	98.95	135.41	252.46	97.10	133.55	250.60	96.41	132.86	249.91	96.18	132.63	249.68	96.03	132.48	249.53	95.94	132.40	249.45	95.89	132.34	249.39	95.87	132.33	249.38	
750	4 415.63	112.16	151.59	281.63	105.96	145.39	275.43	104.11	143.53	273.57	103.42	142.84	272.88	103.19	142.61	272.65	103.04	142.46	272.50	102.95	142.37	272.42	102.90	142.32	272.36	102.88	142.31	272.35	
775	4 714.91	119.45	161.99	306.26	113.25	155.79	300.05	111.39	153.93	298.20	110.70	153.25	297.51	110.47	153.01	297.28	110.32	152.86	297.13	110.23	152.78	297.04	110.18	152.72	296.99	110.17	152.71	296.98	
800	5 024.00	127.01	172.83	332.66	120.80	166.63	326.46	118.95	164.77	324.61	118.26	164.08	323.92	118.03	163.85	323.68	117.88	163.70	323.54	117.79	163.62	323.45	117.74	163.56	323.40	117.73	163.55	323.38	
825	5 342.91	134.84	184.11	361.00	128.64	177.91	354.80	126.79	176.05	352.94	126.10	175.36	352.25	125.87	175.13	352.02	125.72	174.98	351.87	125.63	174.89	351.78	125.58	174.84	351.73	125.56	174.		